

2021 - 2022 APRILIA 660 BOX DELETE & FULL EXHAUST SYSTEM



Austin Racing parts used for fitting:

<i>Item ref</i>	<i>Part ref.</i>	<i>OEM parts used for fitting:</i>
1 x M6 x 8mm Bolt	25a	
2 x M8 Penny Washer	14	-Stock header bolts
1 x Lock Nut	4	-Stock box bracket bolt
2 x 51 - 55mm Clamp		
1 x 59 - 63mm Clamp		
2 x Spring + rubber (1 spare)	77/78	
1 x 100mm ² Gold Heat Resistance Tape		
1 x Rubber Gromit	83	
1 x ECRS Bolt	74	
1 x Star Washer	21a	
1 x DB Killer (V3 Mini)		
1 x M5 x 8 Hex Bolt	19	
1 x M5 Split Washer	16	

Steps for fitting:

- Unbolt belly pan.
- Unbolt side fairings up to the top of the wing (leave in place).
- Unbolt inner cowling from outer fairing.
- Unbolt radiator.
- Loosen header nuts.
- Remove side cowlings on the cat box.
- Undo cat box bolt and drop headers / cat down and out.

FOR BOX DELETE ONLY (IF YOU HAVE PURCHASED THE FULL SYSTEM OPTION PLEASE IGNORE THIS CUTTING STEP AS IT IS NOT REQUIRED)

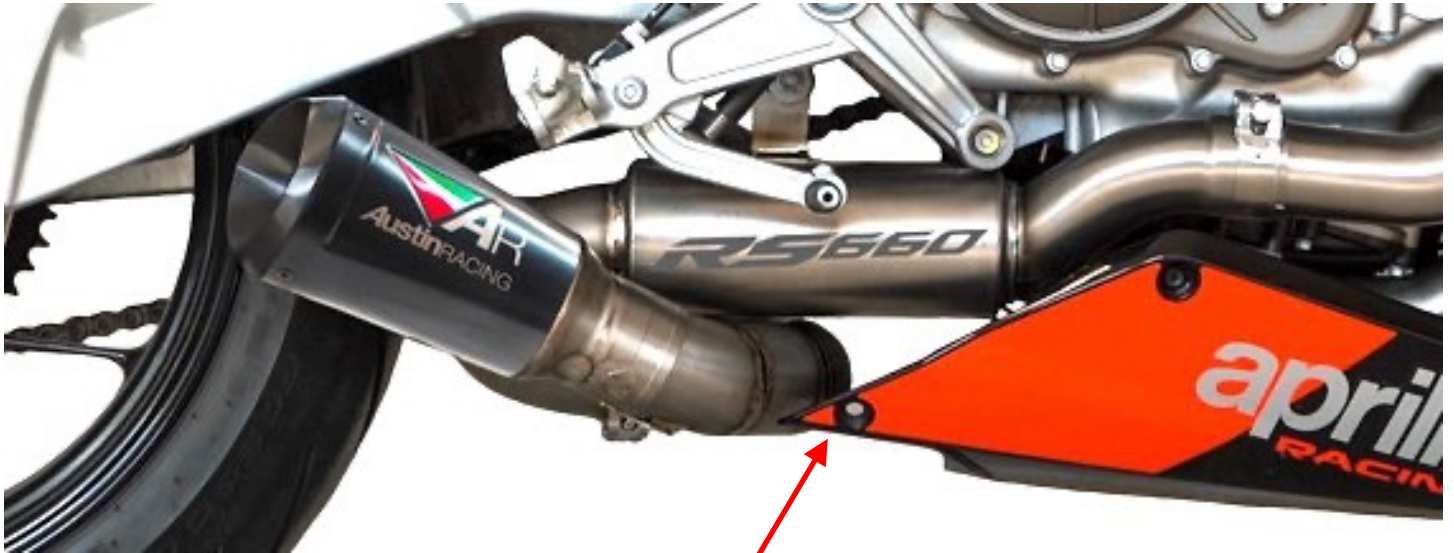
- Cut your stock headers as per the below image, making sure the cuts are perfectly straight.
- We advise de-burring the cut ends to ensure precise fitment.

ALL VERSIONS (BOTH BOX DELETE AND FULL SYSTEM)

- Fit two front headers together using stock bolts for outlets.
- Before tightening header bolts fit colly and box together for box bracket to locate with colly clamps on in place.
- Fit stock box bracket bolt loosely.
- Tighten header bolts.
- Tighten bracket and clamps on the colly making sure there is a +2-3mm gap between box and under belly.
- Fit final loop onto box loop.
- Locate the connecting brackets between box and final loop and use M6 bolt, M8 penny washer, lock nut and tighten clamp (make sure to leave +3mm gap between box and final loop).
- Fit spring and finally fit the end can.

FOR BOX DELETE SYSTEM ONLY





If Required:

Use heat resistance tape and/or the rubber gromit to improve belly pan cover clearance.

